



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4682-041
Job Sheet 171840



Part No: D4682-041

Job Qty: 5 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/26/18

Type: Stock

Description:

Note: DWG REV D SHEETS 1,4 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:C 14.03.13 AS PER DWG REV.PC1 DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/23/18	2/23/18	0.00	0.00	Start Up Waterjet		DL 18/02/16
110	Waterjet	5 pcs	2/23/18	2/23/18	0.00	1.04	Waterjet1		DL 18/02/10
120	QC	5 pcs	2/23/18	2/23/18	0.00	0.00	QC2 Waterjet-3		DL 18/02/10
130	QC	5 pcs	2/23/18	2/23/18	0.00	0.00	QC8-5		38
140	Small Fab	5 pcs	2/23/18	2/23/18	1.79	1.14	Small Fab-7		DAS 5-13
150	QC	5 pcs	2/23/18	2/23/18	0.00	0.00	QC5		38
160	Large Fab	5 pcs	2/24/18	2/24/18	0.00	9.43	Large Fab 7		DL 9-88 18/24/02
170	QC	5 pcs	2/24/18	2/24/18	0.00	0.00	QC9		DL 18-4-3
180	QC	5 pcs	2/24/18	2/24/18	0.00	0.00	QC5		DL 18-4-3
190	SprayPaint	5 pcs	2/26/18	2/26/18	0.00	0.35	Spray Paint		DL 18/04/03
200	QC	5 pcs	2/26/18	2/26/18	0.00	0.00	QC5		38
210	Packaging	5 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3-2	5/19/1	DL 9-88
220	QC21-SA	5 Ea	2/26/18	2/26/18	0.00	0.00	QC21		DAS 21 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	5.3000 sf (1.06 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	5 Ea (1 ea)	160-Large Fab	

RockGuard BATCH #138819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	5	47	0
160-Large Fab	D4682-9	5	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S041102



Wearplate Assembly

PART NO: D4682-041
Original Serial #: S041102
Revision:
Operation:
Change No:

Start up Operation

02/10/18
Job No: 171840

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